

Functional slant bars and deep pan provide feed savings. Top of bunk is folded in and down for feed savings edge. Heavy steel pan is one piece for strength and economy. Pan is shaped with tapered corners to minimize rust. Pole, axle and tires make them portable.

31/2' WIDE for mature cattle 8' long 18 openings 14' long 24 openings

20' long 32 openings



21/2' WIDTH for young stock and feeder calves.

8' long 18 openings 12' long 26 openings 20' long 40 openings





Feeds big bales and stacks with minimum waste. Can be used as fence-line or along hay

storage areas.

fold flat. Various lengths are interchangeable.

4' x 55" - 3 openings 8' x 55" - 6 openings Hinges allow panels to diamond, but will not

10' x 55" - 7 openings 12' x 55" - 9 openings 16' x 55" - 12 openings



Low enough to convey TMR. High enough for mature cattle. Crown dividers to reduce waste. Open top for horned livestock, Horses, Elk, Llamas,

> 8' long 16 openings 14' long 24 openings 20' long 30 openings



New design features a deeper, wider manger with higher and tapered back.

ONE-SIDED BUNK, NEW HIGH CAPACITY

Designed for mature stock and feeder calves. Use as a fence line or loafing shed feeder. Slant bars reduce tossed feed. Feed saving edge both front and back. Rigid kick panel for easy, quick cleaning. End flanges allow for multiple length connections.

Just put the left end over the right.

14' long 10 openings 20' long 14 openings

8' long 6 openings

ONE-SIDED JR. BUNK

Feeding big squares, big rounds, and chopped hay on a farm in Minnesota.

Ideal for feeder calves, young stock and sheep. Use as fence line feeder. Rigid kick panel for easy cleaning. Tapered high back provides feed savings. Feed saving edge front and back of manger.

Use as a front for an inside pen. End flanges allow for multiple length connections. Just hook and swing together.

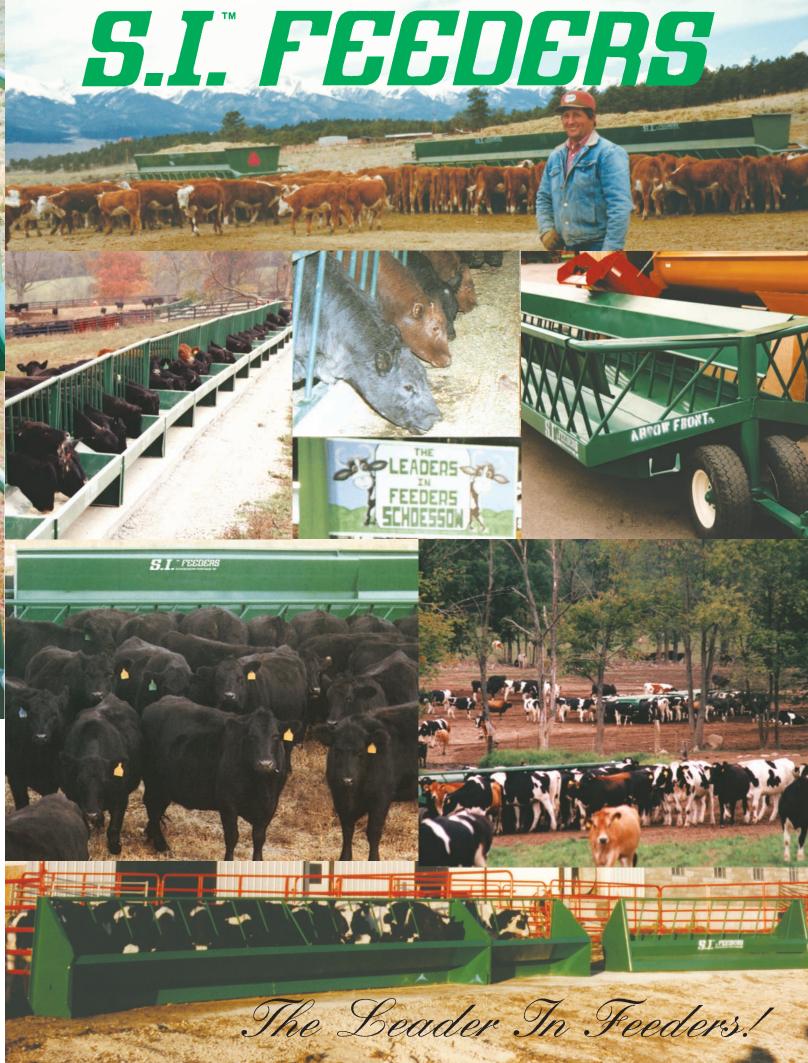
N5820 Johnson Road

(608) 742-8851 FAX (608) 742-6666

8' long Jr. 7 openings 12' long Jr. 11 openings 20' long Jr. 17 openings

sifeeders-simetals.com





S T FEEDERS HIGH STEEL INSERT IN 20' ARROW FRONT® FEEDER **High inserts** are adjustable and hold about 25% more capacity than

the low insert. They are used most commonly for chopped hav. green chop, and feed that flows.

MIXER AND 36' ARROW FRONT® **FEEDER WITH LOW STEEL INSERT**

capacity, strength and floatation.

SINGLE AXLES are standard on all Arrow Front® feeders.

10 ton capacity on 30' and 36' Arrow Front® feeders.

12,16, 20 and 24 foot wagons become 12 ton cap.

30 and 36 foot wagons become 15 ton cap.

safer towing and less problems on wet land.

long position at all times except when chopping.

8 ton capacity on 12', 16', 20' and 24' Arrow Front® feeders.

TANDEM AXLES are optional on all wagon lengths for added

The strength of the Arrow Front® design allows S.I. to move the

rear axle back which puts more weight on the front axle for

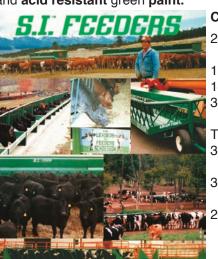
2-way telescoping pole for easier hook-up. Keep pole in the

Fifth-wheel type steering plate provides more bearing surface

and has a handy grease fitting. The height of the Arrow Front®

feeder is designed to feed all livestock at a natural level for

Inserts are at an angle that allows feed to flow down without bridging and resists overflowing. Adjustable **height** of the inserts control the feed-flow of different types of feed. Inserts are removable when feeding round bales, to allow cattle to get at the total bale. Manger depth is ideal to prevent overflow and eliminate residual spoilage. 12 guage rust resistant steel feed manger. Rust and acid resistant green paint.



Cover pictures are:

4' and 36' low profile Arrow Front® feeders feeding calves chopped hay in Colorado. 5' One-sided bunks in Kentucky.

140' feeder sections finishing cattle in **lowa.** 86' Arrow Front® feeder ready for a total

mixed ration in Wisconsin. he sign at a major farm show in **Kentucky**.

6' Arrow Front® feeder with High insert feeding chopped hav in Saskatchewan.

30' Arrow Front® feeder with low steel inserts feeding mixed rations in Michigan. 20', 8', and 12' one sided Jr. bunks being

installed in Wisconsin.

comfort and efficiency. LOW PROFILE feeders can be ordered for shorter livestock.

ARROW FRONT® FEEDER WITH DESIGN FEATURES TO FIT YOUR NEEDS

CONSIDER PASTURE LOT FEEDINGS. This approach makes dollars and sense, by using an area smaller than a pasture and larger than a feedlot. It reduces stress and provides a better environment for the cattle year round. An Arrow Front® feeder will take any type of feed to a clean area where it can be consumed with less waste and reduces the manure buildup. An extra advantage is that an electric powered stationary mixer, which costs less to buy and less to run, can be used for a partial or a total mixed ration. This approach requires less power, less concrete, and less manure handling.

ROUND BALES

CHOPPED HAY

GREEN FEED

THE ARROW FRONT® FEEDER WILL EFFICIENTLY FEED ALL TYPES OF FEED INCLUDING:

TOTAL MIXED RATIONS PARTIAL MIXED RATIONS **GROUND FEED**

SILAGE **HAYLAGE** BALEAGE **SQUARE BALES BIG AND SMALL**

Low inserts are easily installed and removed. They control the flow of silage, the feedout of square bales, both large and small, and can feed round bales up to 4' dia. The low insert is ideal for a TMR (Total Mixed Ration).



ARROW FRONT® SPECIAL FEATURES

STONGEST FRONT END

Superstrong front steering pipe is built into the feeder. Slant bars form truss bracing.

Offset spindles create a caster steering angle for safer towing.

FEED SAVINGS

Functional slant bars save feed.

Deep manger retains feed.

Round tubing reduces bruising to livestock.

Feed saving edge saves grain and leaves.

Floor saving manger is tapered in, so feed will slide back and avoid accumulation.

Wide center peak channels feed for easy reach. Inside bows control feed flow.

WAGON STRENGTH

Fully welded unibody construction. Inside bows are welded solid to the floor. Rounded rail for strength and safety. Heavy one piece pan up to 20'. High center peak provides major support.

EASIER CLEANING

Manger floor is flat on both sides of the center peak out to the bows for easier cleaning.

LARGE DRAINS

Larger drains allow unobstructed drainage.

Adjustable flaps offer self-cleaning, of unwanted feeds, by the sorting action of the livestock.



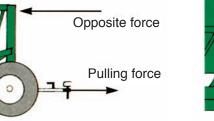
OF THE FAMOUS LOW SET NARROW FRONT, STEEL FEEDER



Since 1975

U.S. patent #4.258.663 Canadian patent #1,061,663 and patents applied for.

Slant bars form truss bracing for extra strength



Front apron prevents mud from being spun into feed. The apron also catches chopper drops.

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The loop hem at the base of the low insert helps to

LOW STEEL INSERT

IN 20' ARROW FRONT® FEEDER

control the feed flow.

Wagon Size	Openings	Large Round Bale Cap.
12'	23	1-2
16'	27	2-3
20'	31	3-4
24'	35	4-5
30'	41	5-6
36'	49	6-8

Bale capacity based on bales up to 5'3" long.



Feeders can be specially made for a variety of needs. High and low profile designs, and various slant bar spacings accommodate most cattle. Feeders without slant bars are used for horned or antlers livestock. Rear hitches and high capacity needs can be made. Various spacing can be ordered to accommodate extremely large or small livestock.